ALLOYWELD INSPECTION COMPANY INC.

796 MAPLE LANE

PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY READER SHEET

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HI-TECH MEG LLC 4637 N. 25TH AVE SCHILLER PARK, IL 60176

DATE: NOVE	MBER 25, 2009
ORDER NO:	26809
REGISTER NO	17.12
WORK ORDER	NO: 60586
PAGE 1	OF 2

INSPECTION INFORMATION

PART NUMBER D812765 REV.A	MATERIAL	HEAT CODE
FILM NUMBER	NO OF FILM	(16)CR SHOTS
PROCESSED IN ACCORDANCE WITH:	ASME B13.3:2008	#1

X-RAY SERIAL NUMBER	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
SN: 7-WELD 1							 	_		
A-B	Х									
B-C		Х			-	X		-		
C-D	Х					 	_		_	
D-A	Х						 	_	-	
7-WELD 2		,								
A-B B-C	Х									
B-C	Х									
C-D	Х									
D-A	Х									
										• ,
7-WELD 3										
A-B	Х		i	Î						
B-C	Х									
C-D	Х									
D-E	Х]					
E-F	Х									
F-G	Х									
G-H	Х									
H-A	Х						_			
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This report is limited to the defects of the type that can be located with the above method. Any changes to shaded areas make this report

ACCEPTABLE 0 PCS.
NON-CONFORMING ____ PCS.

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JENNIFER ANAYA
NAS 410/MIL-STD-410E LEVEL

ALLOYWELD INSPECTION - RADIOGRAPHER SIGNATURE

ALLOYWELD INSPECTION COMPANY INC.

796 MAPLE LANE

PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY READER SHEET

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HI-TECHIMEG. LLC 4637 N. 25TH AVE SCHILLER PARK, IL 60176

DATE:	NOVEMBI	R 25,	2009 -	i de la companya de l	
ORDER I	NO: 2	68 <i>09</i>			
REGISTE	ER NO:	1712			HEE
WORK C	RDER NO	605	86.		
PAGE	2 (F 2			

INSPECTION INFORMATION

PART NUMBER		765 REV A	MATERIAL		HEAT CODE				
	W787		16	NO OF FILM	(16)CR SHOTS				
PROCESSED IN ACCORDANCE WITH: ASME B13.3:2008									
					*				

X-RAY SERIAL NUMBER	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
SN: 7-WELD 04	X	1 -		_	1-					,
A-B	X	 		-	-				-	
A-B B-C	x	 	-	 				 		
C-D	X	╁			-				-	
D-E	x	-			<u> </u>		<u> </u>	┝		
E-F	x	 		-			—	-	⊢–	
F-G	x	 	 					-		
G-H	X	<u> </u>								
H-A	X			-				- -		
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ACCEPTABLE NON-CONFORMING

PCS

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ALLOYWELD INSPECTION - RAPIO PRAPHER SIGNATURE

JENNIFER ANAYA NAS 410/MIL-STD-410E LEVEL I